



U.S. Department  
of Transportation  
**Federal Highway  
Administration**

March 10, 2011

1200 New Jersey Ave., SE  
Washington, D.C. 20590

In Reply Refer To:  
HSST/WZ-300

Mr. Henry A. Ross  
Director of Government Relations  
Plasticade Products  
7700 N. Austin Avenue  
Skokie, Illinois 60077

Dear Mr. Ross:

This is in response to your October 8, 2010, letter requesting the Federal Highway Administration's (FHWA) acceptance of your company's Gemstone™ Vertical Panel with a lightweight warning light attached as a crashworthy traffic control device for use in work zones and elsewhere on the National Highway System (NHS). Accompanying your letter was the FHWA Office of Safety Design form indicating successful performance when tested under the American Association of State Highway and Transportation Officials (AASHTO) Manual for Assessing Safety Hardware (MASH) Hardware Test 3-71 (modified.)

You requested that we find the Gemstone™ Vertical Panel acceptable for use with lightweight warning lights on the NHS under the provisions of the AASHTO MASH. Evaluation with the 1100C passenger car at low speed (Test 3-70), and the 2270P pickup-truck at high speed (3-72) are requirements under the MASH. Your request was accompanied by a January 17, 2010, letter from E-Tech Testing Services requesting a waiver of both MASH Tests 3-70 and 3-72 because of the nature of the test articles and geometry of the vehicles. We concur in the waiver of these tests.

This letter is the acknowledgement of the FHWA's acceptance of your request. The original completed form has been modified by the addition of the FHWA acceptance letter number and the date of our review. The form, of which a copy is enclosed for reference, will be posted on our Web site in the near future.

Sincerely yours,

Michael S. Griffith  
Director, Office of Safety Technologies  
Office of Safety

Enclosures



Page 1	<b>FEDERAL HIGHWAY ADMINISTRATION OFFICE OF SAFETY DESIGN</b> <b>Category 2 Work Zone Device Acceptance Letter</b>	Letter Number
		WZ-300
		Date
		3-8-2011
Contact Info	Petitioner / Developer Name and Address:	
	Plasticade Products (An American Louver Co.) 7700 N. Austin Avenue Skokie, IL 60077	
	I hereby certify that the device(s) covered by this Acceptance Letter meet(s) the crash – worthiness test and evaluation requirements of the FHWA and NCHRP Report 350.	
Signature		
Telephone #	847-583-4175	
Email Address	Henry Ross [hross@americanlouver.com]	
	Laboratory / Engineer Name and Address	
	John F. LaTurner, P.E. E-TECH Testing Service, Inc. 3617 Cincinnati Ave. Rocklin, CA 95765	
Check One:		
<input checked="" type="checkbox"/>	I hereby certify that the testing that supports this Acceptance Letter was conducted in accordance with MASH guidelines, that the device(s) tested is/are accurately described on this form, and that the test results indicate that the device meets all applicable MASH evaluation criteria.	
<input type="checkbox"/>	I have evaluated the requested modifications to these devices previously found acceptable by the FHWA in Acceptance Letter WZ-___, and hereby certify that, in my opinion, the modifications do not adversely affect the crash performance of the devices. I also certify that these devices are accurately described on this form.	
Signature	<i>John F. LaTurner</i>	
Telephone #	916-644-9146	
Email Address	John LaTurner [john.laturner@trin.net]	
Keywords:		
	Type of Device (See page 3)	
	Vertical Panel	
	Composition of Sign or Rail substrate (See Page 3)	
	Blow Molded UV stabilized low-density polyethylene plastic	
	Thickness of substrate (inches): N/A	
	Height of sign from the ground (inches), if applicable: (See Page 3)	
	N/A	
	Flags and or lights present during test? Indicate number of each:	
	# of flags: (0)    # of lights: (1)    Weight of lights: 2.6 lb ea.	
Device Name	Gemstone Vertical Panel	

<p>Detailed Desc. Of Device, Materials, sizes, Fasteners, Substrates Foundation, Aux. Features Ballast, etc.</p>	<p>(May be attached on separate page(s))  See attached "MASH Crash Test Results for the Gemstone Vertical Panel" E-TECH Report #363</p>
--	---

Page 2	<b>FEDERAL HIGHWAY ADMINISTRATION OFFICE OF SAFETY DESIGN</b>		Letter Number
	<b>Category 2 Work Zone Device Acceptance Letter</b>		<i>WZ-300</i>
			Date <i>3-8-11</i>
	<b>Mandatory Attachments</b>		
	<b>Attachment # 1:</b> Test data summary page(s)		
	Attach. #1a	Test # 76-6273-001 (MASH Test 3-71 modified)	
	Attach. #1b	Test #	
	Attach. #1c	Test #	
	Attach. #1d	Test #	
Alternative	<b>Attachment # 1:</b> Description and discussion of modification(s) to crash tested and/or accepted device.		
	Date:		
	<b>Attachment # 2:</b> PDF drawing(s) of device(s)		
	Attach. #2a	Drawing Title:	
		Drawing #:	
	Attach. #2b	Drawing Title:	
		Drawing #:	
	Attach. #2c	Drawing Title:	
		Drawing #:	
	Attach. #2d	Drawing Title:	
		Drawing #:	
	Attach. #2e	Drawing Title:	
		Drawing #:	
	Attach. #2f	Drawing Title:	
		Drawing #:	
	Attach. #2g	Drawing Title:	
		Drawing #:	

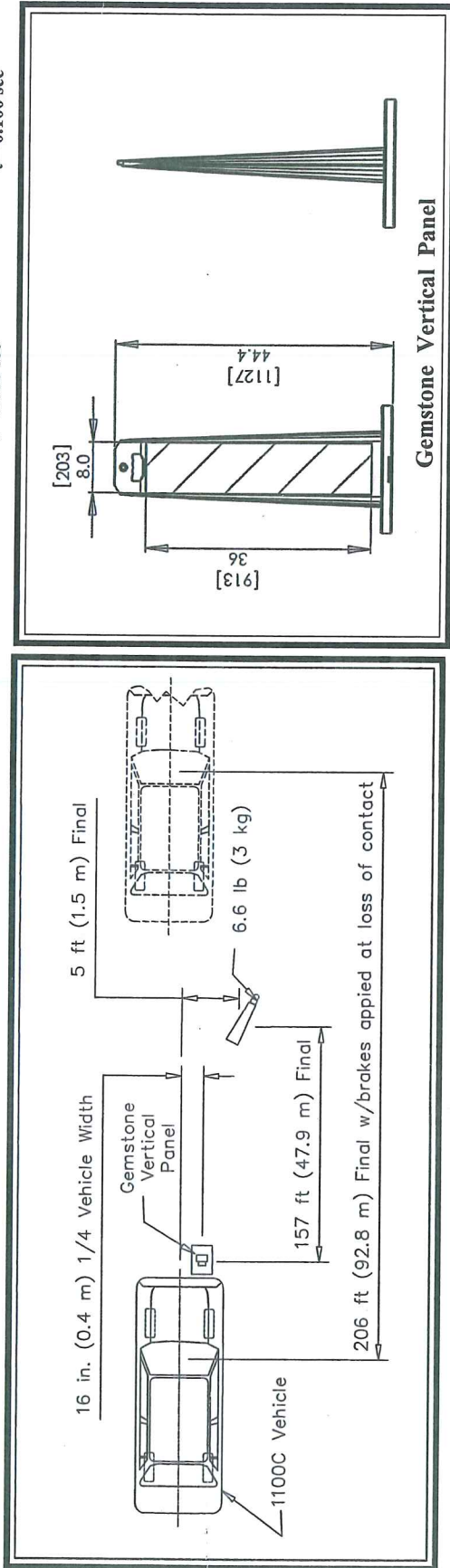
Page 4	FEDERAL HIGHWAY ADMINISTRATION OFFICE OF SAFETY DESIGN Category 2 Work Zone Device Acceptance Letter	Letter Number
		W2-300
		Date 3-8-11

Please note the following standard provisions that apply to FHWA letters of acceptance:

- Our acceptance is limited to the crashworthiness characteristics of the devices and does not cover their structural features, or conformity with the Manual on Uniform Traffic Control Devices.
- Any changes that may adversely influence the crashworthiness of the device will require a new acceptance letter.
- Should the FHWA discover that the qualification testing was flawed, that in-service performance reveals unacceptable safety problems, or that the device being marketed is significantly different from the version that was crash tested, it reserves the right to modify or revoke its acceptance.
- You will be expected to supply potential users with sufficient information on design and installation requirements to ensure proper performance.
- You will be expected to certify to potential users that the hardware furnished has essentially the same chemistry, mechanical properties, and geometry as that submitted for acceptance, and that they will meet the crashworthiness requirements of FHWA and NCHRP Report 350.
- To prevent misunderstanding by others, this letter of acceptance shall not be reproduced except in full. This letter, and the test documentation upon which this letter is based, is public information. All such letters and documentation may be reviewed at our office upon request.
- If the subject of this letter is a patented device it is considered "proprietary." The use of proprietary work zone traffic control devices in Federal-aid projects is generally of a temporary nature. They are *selected by the contractor* for use as needed and removed upon completion of the project. Under such conditions they can be presumed to meet requirement "a" given below for the use of proprietary products on Federal-aid projects. On the other hand, if proprietary devices are *specified by a highway agency* for use on Federal-aid projects they: (a) must be supplied through competitive bidding with equally suitable unpatented items; (b) the highway agency must certify that they are essential for synchronization with existing highway facilities or that no equally suitable alternative exists or; (c) they must be used for research or for a distinctive type of construction on relatively short sections of road for experimental purposes. Our regulations concerning proprietary products are contained in Title 23, Code of Federal Regulations, Section 635.411, a copy of which is enclosed.
- This Acceptance Letter shall not be construed as authorization or consent by the Federal Highway Administration to use, manufacture, or sell any patented device for which the applicant is not the patent holder. The Acceptance Letter is limited to the crashworthiness characteristics of the candidate device, and the FHWA is neither prepared nor required to become involved in issues concerning patent law. Patent issues, if any, are to be resolved by the applicant.



t = 0.000 sec      t = 0.020 sec      t = 0.040 sec      t = 0.060 sec      t = 0.100 sec



**General Information**

Test Agency ..... E-TECH Testing Services, Inc.  
 Test Designation ..... MASH Test 3-71 (modified)  
 Test No. .... 76-6273-001

Date ..... 8/11/10  
 Test Article .....

Type .....  
 Dimensions .....  
 Material and key elements .....

Foundation Type and Condition .....  
 Test Vehicle .....  
 Type .....  
 Designation .....  
 Model .....

**Mass**

Curb ..... 2476 lb (1123 kg)  
 Test inertial ..... 2480 lb (1125 kg)  
 Dummy ..... Not Used  
 Gross Static ..... 2480 lb (1125 kg)

**Impact Conditions**

Speed ..... 62.7 mi/h (100.9 km/h)  
 Angle (deg) ..... 0 at 1/4 Vehicle Width  
 Impact Severity ..... 326.2 ft-kip (442.3 kJ)  
 Exit conditions .....

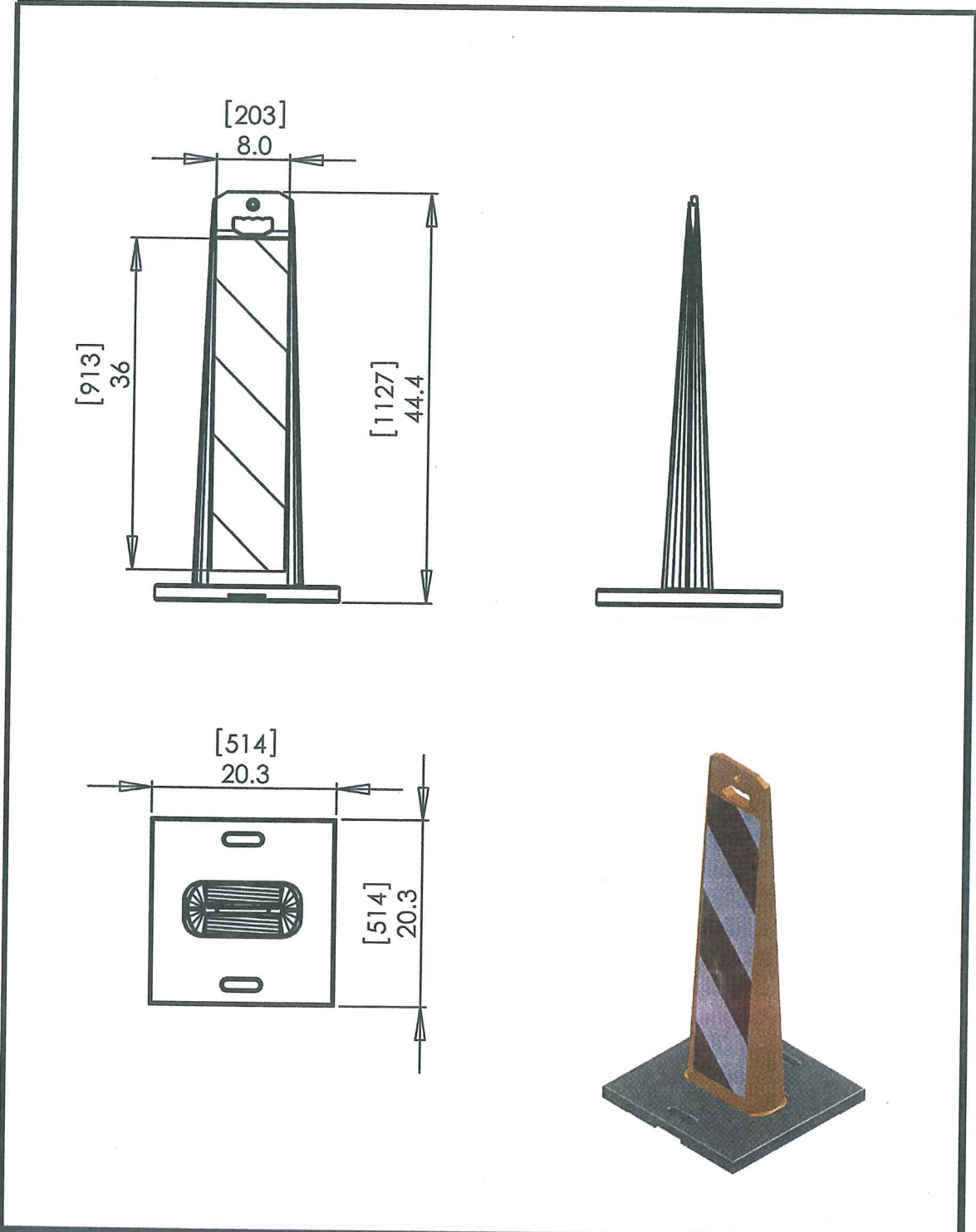
**Occupant Risk Values\*\***

Speed ..... 62.6 mi/h (100.7 km/h)  
 Angle (deg - veh. c.g.) ..... 0  
 Occupant Risk Values\* .....  
 Post-Impact Vehicular Behavior (deg) \*\* .....  
 Vehicle Damage (Normal Orientation Impact) .....

Exterior VDS ..... N/A (Minor Hood Damage)  
 CDC ..... N/A (Minor Hood Damage)  
 Interior VCDI ..... AS0000000  
 Maximum Deformation ..... Negligible  
 Windshield ..... No Damage

\* Not Applicable, device weighs less than 220 lb (100 kg).  
 \*\* Negligible roll, pitch and yaw.

Figure 1. Summary of Results - Gemstone Vertical Panel Test 76-6273-001



### GEMSTONE™ VERTICAL PANEL



AMERICAN LOUVER COMPANY

7700 N. Austin Avenue • Box 206 • Skokie, IL 60077  
(847) 470-3300 • Fax (847) 470-0420

4100-36-EG

SHEET NUMBER	DATE:
1 OF 2	09/25/2010

Illustration A2. Gemstone Vertical Panel Drawing (1 of 2)