

Liquid-Surge Stabilizer

EASY STEP-BY-STEP ASSEMBLY INSTRUCTIONS

for 20" and 16" Models of Liquid-Surge Stabilizer

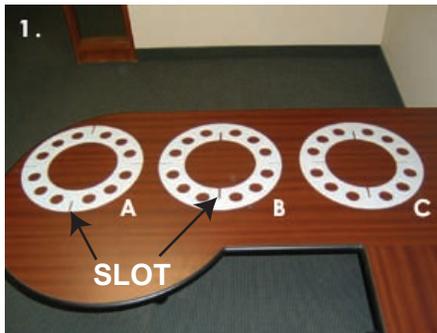
Requires only the LSS Rings

No other parts needed-No tools required-Simple process of snapping 3 rings together

After assembling a few units you should be able to complete an LSS in approximately 20-40 seconds

Gloves are recommended for hand protection during assembly

(Any and all other safety equipment and/or procedures your company mandates must be followed in the assembly and installation of LSS systems)



1. Use slot patterns to identify the 3 Liquid-Surge Stabilizer Rings

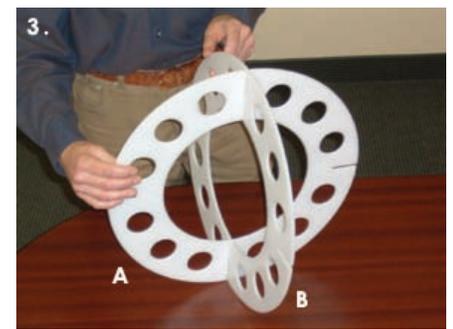
Slot Patterns

- A. all outside
- B. two inside/two outside
- C. all inside

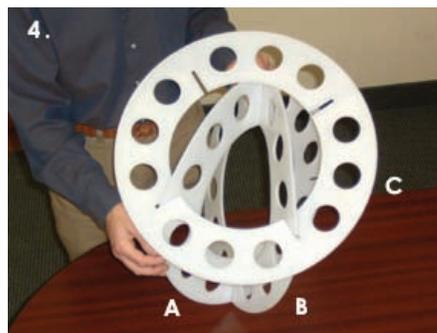


To Start

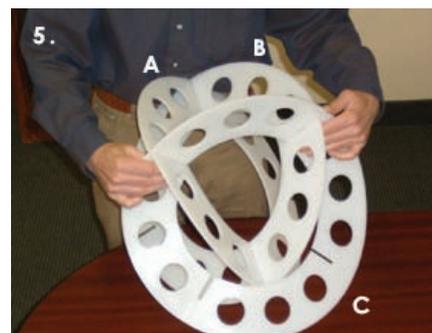
Stand all outside ring vertically,
Slide the two inside/two outside
ring over it,
Slide an inside slot into an outside slot,
Push opposite side of ring down until
remaining two slots engage and lock



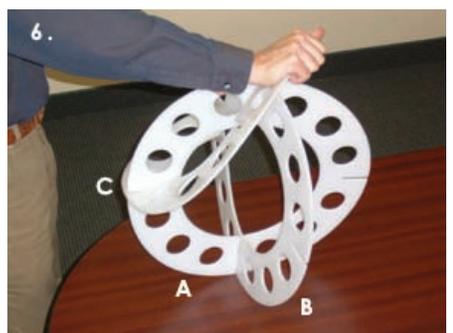
3. Stand the assembled section upright
(intersections at bottom and top)



4. Place the all inside ring over the
assembled section,
Squeeze two halves of the
assembled section slightly
together,
Place them in two of the slots on
the all inside ring



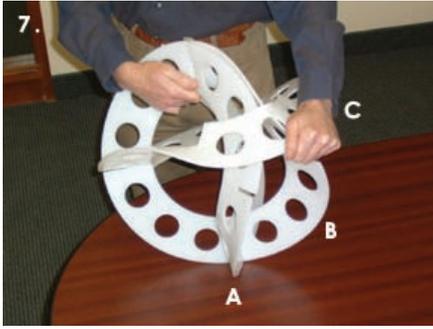
5. Position the assembled section
and slightly bend the all inside
ring to allow easy interlocking
of the first pair of slots



6. Position the assembly so this pair of
locked slots face your body

While holding the assembled section
pull the all inside ring down
towards the remaining open slots

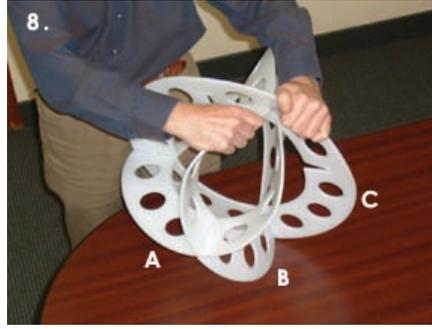
Part # 8154 Rev. 1



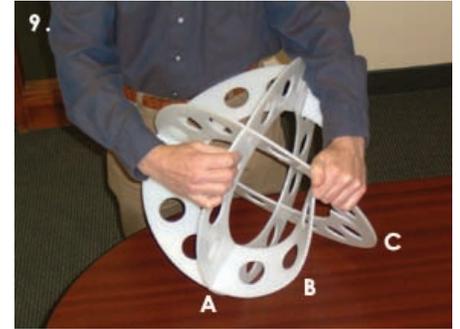
Pull the all inside ring down towards the remaining open slots

This will squeeze together the ring sections on that side of the assembled section and is normal

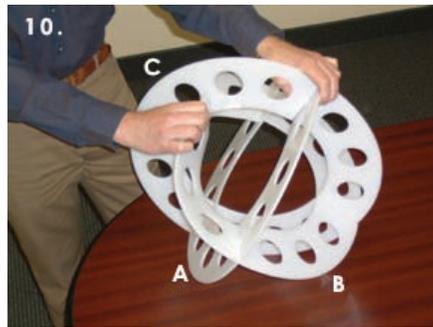
Note the bend in the all inside ring



Now take one of the assembled section halves, bend it slightly and slide its slot towards the slot on the all inside ring



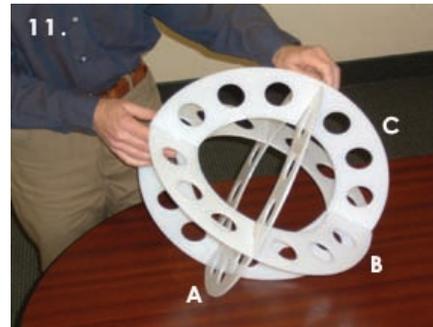
Continue this until slots interlock



Take the remaining unlocked part of the assembled section and pull it towards the remaining slot on the all inside ring

Again note the bend

Continue until slots interlock



Liquid-Surge Stabilizer is assembled